Tuesday, 12/18/2007 10:54:55 AM

Process Sheet

Drawing Name

Part Number

Material

Drawing Number

Project Number

Drawing Revision

Customer Job Number **Estimate Number** P.O. Number This Issue Prsht Rev. First Issue Previous Run Written By Checked & Approved By Comment Job Number: Seq. #: 1.0

: CU-DAR001 Dart Helicopters Services

: 36418

: 12904

: NIA

: NC

: 33015

: 12/18/2007

S.O. No. : NA

: 12/18/2007

Type

: SMALL /MED FAB

: Est Rev:A New Issue 07.06.12

Est Rev:B Rev B dwg 07-12-06 DD

Due Date

: N)A : 1/20/2008

: GASKET

: D355813

: N/A

D3558 REV B

Qty:

10 Um:

Each

Additional Product



Machine Or Operation:

Description: NEOPRENE SHEET 0.063

MNEO60S063

2, 1924

EC

Comment: Qty.:

0.1827 sf(s)/Unit Total:

1.8270 sf(s)

NEOPRENE SHEET 0.063

Batch: 106.614

2.0

WATER JET

FLOW WATER JET





Comment: FLOW WATER JET 1-Cut as per Dwg D3558

Dwg Rev:

Prog Rev:_

O6-61-70 A1

2-Deburr if necessary

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



B 07-13-90



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK



5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
		•		4	(3)					
									7	

Part No: _	<u> </u>	 PAR #:	Fault Category:	NCR: Yes No DQA:	Date: 01/2/04
				QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC	Corrective Action Section B			Varification			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector	
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NOTE: Date & initial all entries

.Date:

Tuesday, 12/18/2007 10:54:55 AM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 36418

8

Part Number: D355813

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(P)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

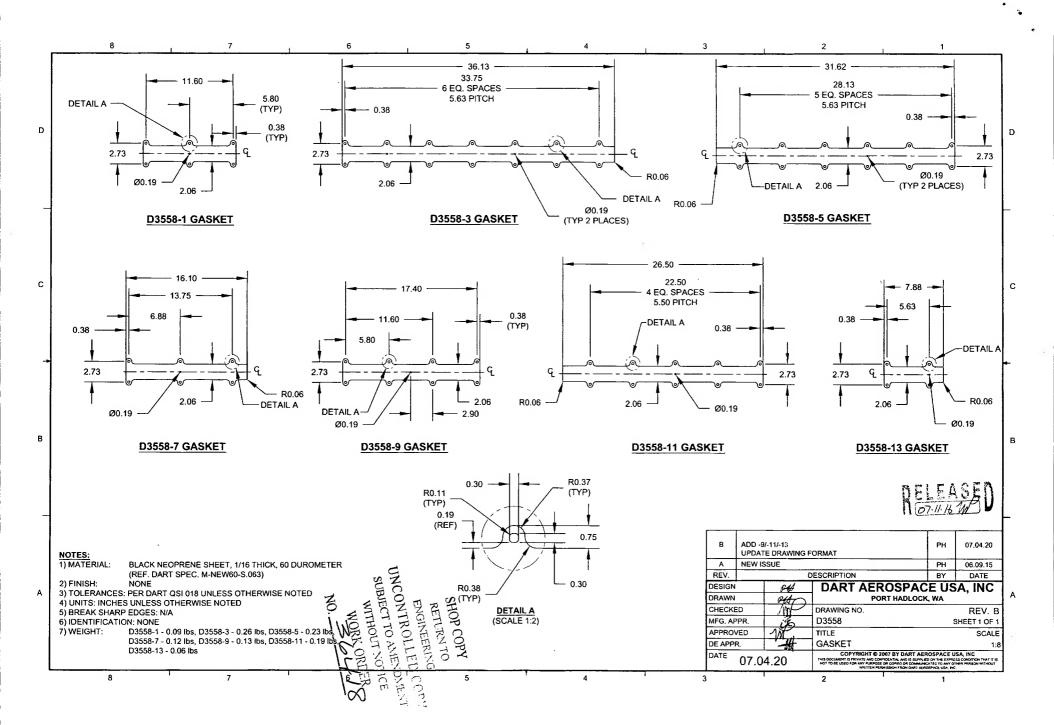


U 87.1224

Dart Ae	rospace Ltd							
W/O:			WORK ORDER	CHANGES				
DATE	STEP	PRO	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		,					7	
							·	
Part No	:	PAR #:	Fault Category:	NCR: Yes	No DQ	A:	Date:	
				QA:	N/C Close	d:	Date:	
NCR:	CR: WORK ORDER NON-CONFORMANCE (NCR)							
	T						···	,

NCR: WORK ORDER NON-CONFORMANCE (NCR)						· · · · · · · · · · · · · · · · · · ·		
DATE		Description of NC		Varification				
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	- Verification Section C	Approval Chief Eng	Approval QC Inspector
							- č -	
								- 60

NOTE: Date & initial all entries



DART AEROSPACE LTD	Work Order:	36418		
Description: GASKET	Part Number:	D355813		
Inspection Dwg: \\\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \		Page 1 of 1		

FIRST ARTICLE INSPECTION CHECKLIST **First Article Prototype** Drawing Actual Method of **Tolerance** Accept Reject Comments Dimension Inspection Dimension 4.005 -,001 19 .19 4- 630 ,30 30 ¥ 30 030 ጛ 2.06 2.06 630 030 030 بح 5.62 ,630 ¥ 7.88 Measured by: R Audited by: **Prototype Approval:** Date: 07-12-26 Date: Date: Rev Date Change Revised by Approved New Issue KJ/JLM